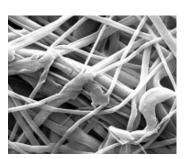


NSPD filters are part of Critical Process Filtration's economical, general service product line that can be used to lower the total cost of filtration from simple to the most complex applications. Produced using the same quality materials and manufacturing excellence as our other product lines, you can be assured of their performance, dependability and scalability. While general service filters are not integrity tested or validated for retention, these highly efficient filters remove large amounts of contaminants early in the process to reduce the load on your expensive downstream filters. They are also useful as stand-alone clarifying or particle removal filters in less critical applications.

NSPD cartridge and capsule filters are made with Nano-spun Polypropylene depth media, which is the laying down of graded density fibers on a spinning core and used when filtering fluids with high contaminant loading. Pore sizes range from 0.5 to 100  $\mu m$ .

The NSPD products are engineered to hold large amounts of contaminants and still provide 99% retention at the rated pore size. NSPD filters protect downstream membrane filters and improve process efficiency.

Critical Process provides unrivaled delivery times, technical consulting before purchasing, and very competitively priced high-performance products. Our comprehensive testing & analysis and validation services support your team whenever they need it. Your process experts partnering with our filtration experts is how we deliver your company's solution right the first time.



NSPD filters are recommended for clarification & prefiltration of:

- High Purity Chemicals
- Fermentation Broths
- Wine, Beer, Juices
- Buffers & Biologicals
- Container Wash Solutions
- Inks & Dyes
- CMP Slurries
- Water Purification

# Clarification & Prefiltration

# Particle Filtration



CARTRIDGES – Nominal Dimensions Length: 5 to 40 in. (12.7 to 101.6 cm) Outside Diameter: 2.50 in. (6.35 cm)



CAPSULES – Nominal Dimensions Length: 2 to 30 in. (5.1 to 76.2 cm) Outside Diameter: 3.50 in. (8.9 cm)

# **Maximum Operating Parameters**

	CARTRIDGES	CAPSULES
Liquid Operational Pressure	N/A	80 psi at 68 °F (5.52 bard at 20 °C)
Gases Operational Pressure	N/A	60 psi at 68 °F (4.14 bar at 20 °C)
Operating Temperature (water)	140 °F at 30 psid (60 °C at 2.07 bard)	110 °F at 30 psid (43 °C at 2.07 bard)
Forward Differential Pressure	50 psid at 68 °F (3.45 bard at 20 °C) 50 psid at 68 °F (3.45 bard at 20 °C)	
Reverse Differential Pressure	20 psid at 68 °F (1.38 bard at 20 °C) 20 psid at 68 °F (1.38 bard at 20 °C)	
Recommended Changeout Pressure	35 psid (2.41 bard)	35 psid (2.41 bard)

## Sanitization & Sterilization

Chemical Sanitization	Performed using industry standard concentrations of hydrogen peroxide, peracetic acid, sodium	
	hypochlorite and other selected chemicals.	

## **Construction Materials**

Filtration Media	Melt-Blown Polypropylene Depth Media	
End Caps, Capsule Housing	Polypropylene	
Sealing Method	Thermal Bonding	
O-Rings/Gaskets Cartridges only  Buna, Viton® (or FKM), EPDM, Silie FEP Encapsulated Silicone, FEP Encapsulated Viton (or FKM)		

## **Endotoxins**

The levels of bacterial endotoxins in aqueous extracts from NSPD filters are below current USP limits as specified for water for injection.

#### Extractables

NSPD filters typically exhibit low levels of non-volatile residues.

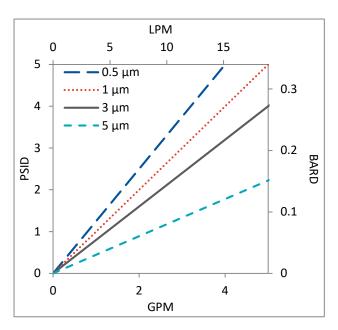
## Non-Fiber Releasing

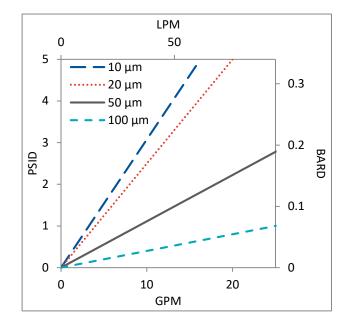
NSPD filters comply with Title 21 CFR sections 210.3 (b)(6) and 211.72, for non-fiber releasing filters.

### **FDA Compliance**

Materials meet the requirements listed by the FDA as appropriate for use in articles intended for repeated food contact as specified in Title 21 CFR sections 174.5, 177.1500, 177.1520, 177.1630, 177.2440, and 177.2600 as applicable.

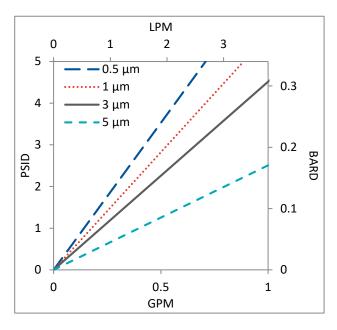
# Flow Rates for NSPD Cartridges by Pore Size

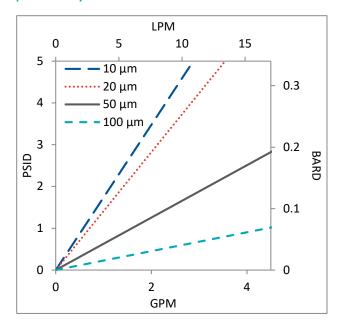




Flow rates for Cartridge filters are per 10-inch length. The test fluid is water at ambient temperature.

# Flow Rates for NSPD Capsules by Pore Size



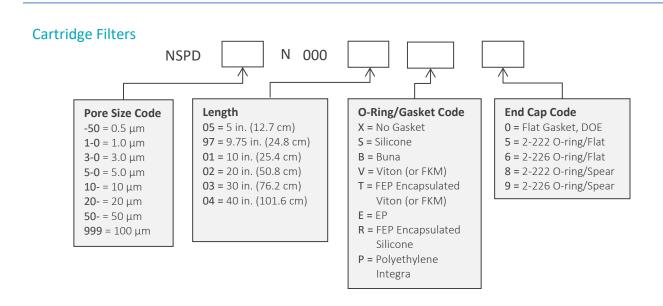


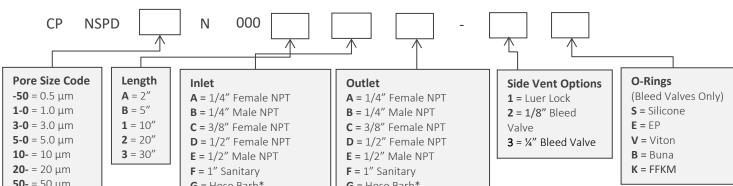
Flow rates for Capsule filters are tested using a 2" capsule filter with 1" sanitary inlet and outlet ports. The test fluid is water at ambient temperature. Flow rates for larger capsules will scale with filtration area. Rates will vary based on end configuration of the capsule.

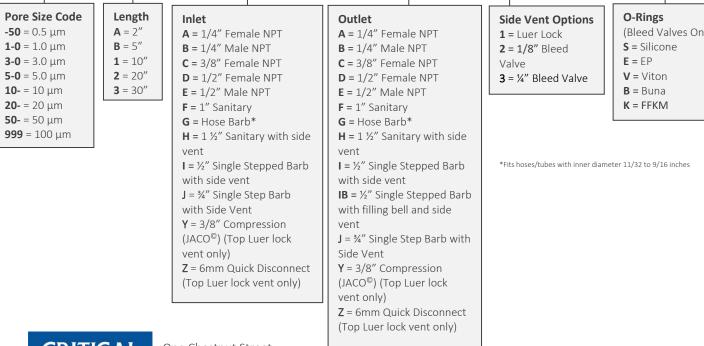
# **NSPD Filters Ordering Information**

Fill in the corresponding codes in the boxes below to build your Part Number.

To consult with one of our technical team members, request a quote or place an order: call (603) 880-4420 or contact us here.









Capsule Filters

One Chestnut Street Nashua, NH 03060 603.880.4420 FAX: 603.880.4536

CriticalProcess.com

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Data Sheet NSPDDS Rev C